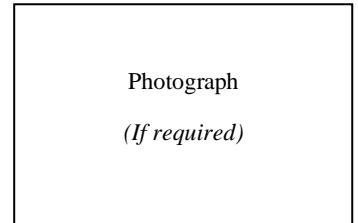


WELDER'S QUALIFICATION TEST CERTIFICATE

Designation: BS EN ISO 9606-1:2017 111 P FW 1.2 FM1 B t12 PF ml

WPS – Reference No	: MMA/01PF	Examiner or test body: DM W&I
Welder's Name	: John Griffin	Reference No: 003252
Identification	: Company records	
Method of identification	: Confirmed by employer	
Date of Birth	: Not required	
Employer	: Pronto Welding Ltd	
Code / Testing Standard	: BS EN ISO 9606-1:2017	
Job Knowledge	Acceptable Not tested <i>(Delete as necessary)</i>	

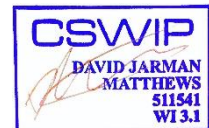


	Weld test details		Range of approval
Welding process(es)	MMA	111	111
Transfer mode	NA		N/A
Product Type (Plate or pipe)	Plate	P	Plate / Pipe
Type of weld	Fillet	FW	Fillet welds
Parent material group(s)	Steel Group 1.2	1.2	1.1, 1.2, 1.4.
Filler material group(s)	FM1	FM1	FM1 + FM2
Filler material (Designation)	BS EN ISO 2560-A-E42 4 B 42 H5	B	A, B, RA, RB, RC, RR, R
Shielding gas	N/A		N/A
Auxiliaries	N/A		-----
Type of current and polarity	DC+		-----
Material thickness (mm)	12mm	t12	≥3mm
Deposited thickness (mm)	N/A		N/A
Outside pipe diameter (mm)	N/A		≥500mm (Fixed Pipe) / ≥75mm (Rotated)
Welding position	Vertical Up	PF	PA, PB, PF
Weld details	Single sided		-----
Multi-layer/Single layer	Multi layer	ml	ml+sl

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): N/A

Type of test	Performed & Accepted	Not required
Visual testing	X	
Radiographic testing		X
Fracture test	X	
Bend test		X
Notch tensile test		X
Macroscopic examination	X	
Additional tests:		X

Name: David Matthews



Signature:

Examiner or test body:

DM W&I

Date of issue:

15th March 2021

Place of welding:

Clients premises

Date of welding:

6th March 2021

Revalidation 9.3a	Valid until 6 th March 2024	Revalidation 9.3b	Valid until N/A	Revalidation 9.3c	Valid until N/A
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Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3b]

Date	Signature	Position or title

Confirmation of the validity by employer/welding coordinator/examiner or examining body for the following 6 months [refer to 9.2]

Date	Signature	Position or title